



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0005.006

DVS ZERT GmbH hereby certifies that the welding company

L+S Präzisionsguß GmbH
Zeppelinstraße 3
04779 Wernsdorf
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2022-02-09 until 2025-02-08

Düsseldorf, 2022-01-18
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) PRESCHER

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1 1.2, 5 1.2 43 8 8	t = 3 - 20 mm - t = 5 - 20 mm t = 3 - 40 mm t = 3 - 10 mm t = 3 - 12 mm	BW Fertigungsschweißen (G42CrMo4) FW BW FW BW
141/131	1.1	t = 3 - 21 mm	Fertigungsschweißen (GP240GH)
141	1.2 43 10 8 8	t = 3 - 20 mm t = 3 - 20 mm t = 8 - 32 mm t = 1,4 - 4 mm t = 3 - 4 mm	FW BW BW FW BW

Area of Application:

- finishing welding and joint welding of assemblies for railway vehicles
- except design
- except purchasing of welded parts

Responsible welding coordinator(s):

Marc Joachim Poppe, IWE [external]

born: 1986-11-18

1st deputy(ies) of the responsible welding coordinator(s):

Thomas Rother, IWS

born: 1969-02-03

Others deputies:

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Remarks:

The conditions to carry out the welder tests acc. to ISO 9606-1 and ISO 14732 for Mr. Marc Joachim Poppe exist.

Register no.:

DVSZERT/15085/CL1/005/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.